

Date: Wednesday, 11/29/2006 12:50:51 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 29611		
Estimate Number	: 11419		
P.O. Number	: N/A	Part Number	: D34613
This Issue	: 11/29/2006 S.O. No. : N/A	Drawing Number	: D3461 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11/23/2006 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 29611	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 12/5/2006
Checked & Approved By	: <i>[Signature]</i>	Qty:	16 Um: Each
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.1785 f(s)/Unit Total : 2.8560 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: M19681

M 06 11 29

(16)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3461

Dwg Rev: A

Prog Rev: A

M 06 11 29

(16)

2-Debur if necessary

SAD 06:12:03

(16)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



M 06 11 29

(16)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

M 06/11/29 (16)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

M 06/12/04 (16)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 29611

Part Number: D34613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST437

LB 06/12/05 (16)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(16)

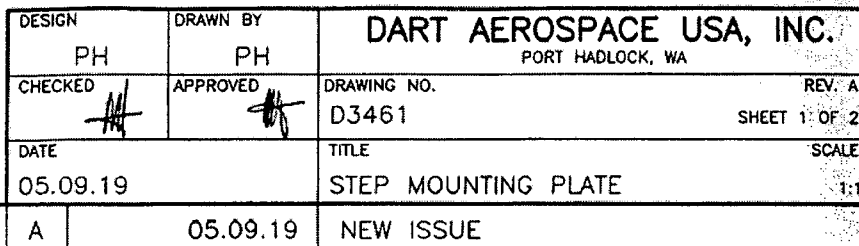
Comment: FINAL INSPECTION/W/O RELEASE

LB 06/12/06

Job Completion



C Level 12106



RELEASED

05.11.14

D3461-3 MOUNTING PLATE

D3461-1 MOUNTING PLATE

1.55 SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 29611

D3461-1<sup>2</sup>-3 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

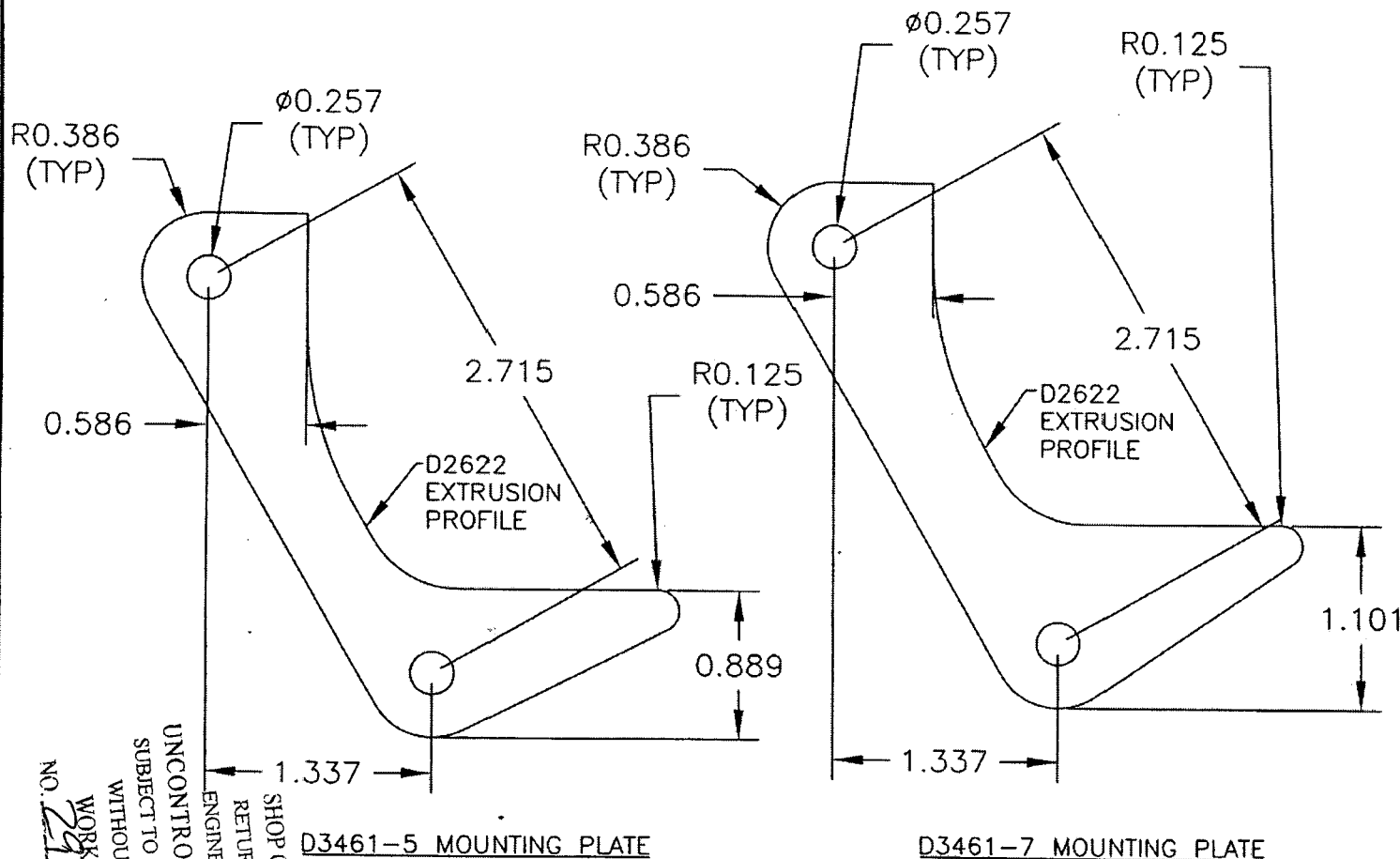
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**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D3461	SHEET 2 OF 2
DATE		TITLE	SCALE
05.09.19		STEP MOUNTING PLATE	1:1

RELEASED  
05-11-14



D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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